

**SUBJECT: ICEU150/220 SERIES EXPANSION VALVE CHANGE**

**Number: 09-04**  
**Product: Cuber**  
**Date Issued: May 2009**  
**From: Technical Service**

A change has been implemented regarding the expansion valve on the ICEU150/220 ICE<sup>™</sup> Series cube ice machines. Ice-O-Matic is now utilizing a Danfoss manufactured valve, which will replace the Alco manufactured valve. This supplier change was implemented in April 2009, and will affect units manufactured beginning with serial numbers listed below.

<u>Model Number</u>	<u>Date of Change</u>	<u>Serial Number</u>	<u>Part Number</u>	<u>Manufacture</u>
ICEU150 A/W	April 22, 2009	09041280011029	9151157-01	Danfoss
ICEU220/5/6 A/W	April 29, 2009	09041280011542	9151156-01	Danfoss

This Danfoss manufactured expansion valve can replace any Alco manufactured expansion valve used on the ICEU150/220/225/226 A/W cubers.

<u>Model Number</u>	<u>Alco Valve Part Number</u>	<u>Replacement Danfoss Valve Part Number</u>
ICEU150 A/W	9151134-03	9151157-01
ICEU220 A/W	9151134-07	9151156-01
ICEU225 A/W	9151134-07	9151156-01
ICEU226 A/W	9151134-07	9151156-01



**Installation Note:** The new Danfoss TXV utilizes a stainless steel bulb. When installing a replacement Danfoss TXV valve, the bulb must be installed with the proper clamp and as tightly as possible to insure proper performance.